



SERVICE BULLETIN

Fuji Heavy Industries, Ltd

NO. FAS-028

DATE July 30, 1970

1. SUBJECT : Addition of clamp for heating duct.
2. AIRCRAFT AFFECTED : FA-200-160 Serial Nos 1 through 69
3. PRIORITY : Essential
4. REASON : To prevent the contact heating duct and fuel pipe together.
5. DESCRIPTION : Clamp the heating duct to the Engine mount assy
6. ACCOMPLISHMENT : At next 50 hours check after receiving this Service Bulletin.
7. APPROVAL : JCAB Approval NO-TOKYO-003 July 22, 1970
8. PART REQUIRED : The following parts will be submitted to the owners with fee.

PARTS NUMBER	NOMENCLATURE	Q' TY
MS21919DG34	CLAMP	1
MS21919DG12	CLAMP	1
MS35206-245	SCREW	1
NAS679A08W	NUT	1

9. SPECIAL TOOLS : No Required.

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10. WEIGHT AND BALANCE : No change
11. REFERENCE : Nothing
12. MANPOWER : 0.5 MH
13. WORK PROCEDURE :
 1. Open the R. H. Cowling cover.
 2. Remove the heating duct from R. H. Exhaust pipe to heating valve and the lacing which clamps fuel pipe.
 3. Clamp the heating duct to the engine mount ass'y (200-412010-003).
(Refer to the following illustration)

MS 21919DG 34
MS 21919DG 12
MS 35206 - 245
NAS 679A 08W

