



SERVICE BULLETIN

FUJI HEAVY INDUSTRIES LTD.

HEAD OFFICE

: SUBARU BLDG,

SHINJUKU, TOKYO, JAPAN

NO : FAS-055

DATE : May 15, 1971

1. SUBJECT : Crack Prevention of Outlet Tee, Engine Driven Fuel Pump.
2. AIRCRAFT AFFECTED : All FA-200-180 Series, Serial Nos. 12 and Sub.
3. PRIORITY : Essential.
4. REASON : To prevent possible cracking of the subject tee which might cause fuel leakage.
5. DESCRIPTION : Existing aluminum tee, AN783D-6, to be replaced with steel tee, AN783-6.
6. ACCOMPLISHMENT : Immediately upon receipt of this directive.
7. APPROVAL : JCAB Approval (NO-TOKYO-023) April 15, 1971.
8. PART REQUIRED : The following part will be submitted to the owners without fee.

PART NO.	PART NAME	QTY
AN783-6	TEE	1
9. SPECIAL TOOL : None required.
10. WEIGHT AND BALANCE: Negligible.
11. REFERENCE : None.
12. MANHOUR REQUIRED : 0.5 manhours required.

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13. DETAILED INSTRUCTIONS : (See figure 1.)

- (1) Loosen nut connecting existing tee, P/N AN783D6, and engine driven fuel pump.
- (2) Loosen nut connecting the tee and check valve.
- (3) Loosen nut connecting the tee and hose-to-injector, and remove the hose.
- (4) Remove and scrap the tee, P/N AN783D6.
- (5) Reverse the removal procedure, and install new tee, P/N AN783-6 and the removed hose. Tighten the fitting to specified torque.

NOTE

Prior to installation, lubricate in accordance with Service Manual, para 6-13.

- (6) Check for leaking.

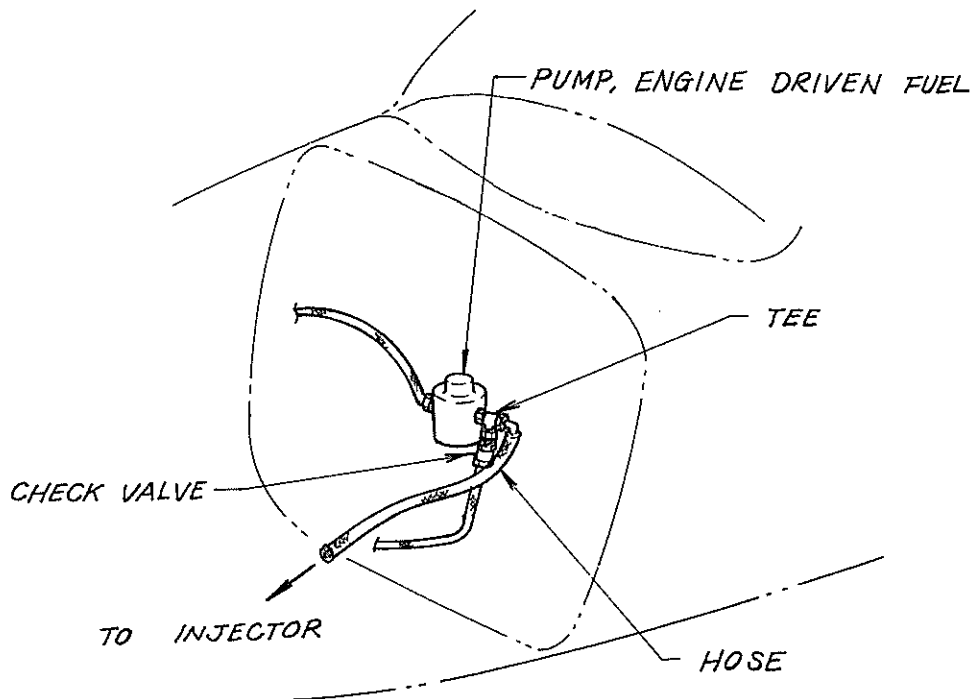


FIG. 1